

Date: Friday, 5/26/2006 7:40:37 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLATE
Job Number	: 27253		
Estimate Number	: 11417		
P.O. Number	: N/A	Part Number	: D34583
This Issue	: 5/26/2006 S.O. No. : N/A	Drawing Number	: D3458 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 26779	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 6/2/2006
Checked & Approved By	: <u>SEE ABOVE USER & DATE</u>	Qty:	24 Um: Each
Comment	: est. REV. A 05.12.13 NEW ISSUE EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.7350 f(s)/Unit Total : 17.6400 f(s)

ALUMINUM 6061-T6 Bar .188" x 4.0"

Batch: M19681

ML 06/05/27 24

2.0	SHEAR	SHEAR
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Comment: SHEAR

cut blanks 8.400" long

ML 06/05/27 24

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1

1-Machine as per folio FA605 rev: AA & dwg D3458 rev: A

ML 06/05/27 24

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ML 06/05/27 24

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J-L 06/05/27 24

6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr parts per dwg D3458

H.M 06/05/27 (24)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: DP Date: 06/05/30

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Friday, 5/26/2006 7:40:38 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 27253

Part Number: D34583

Job Number:



Seq. #:	Machine Or Operation:	Description :
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7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 06/05/29 v 24

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

J 06-05-29

24

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

24
06/05/30

Job Completion



Lu 06-05-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

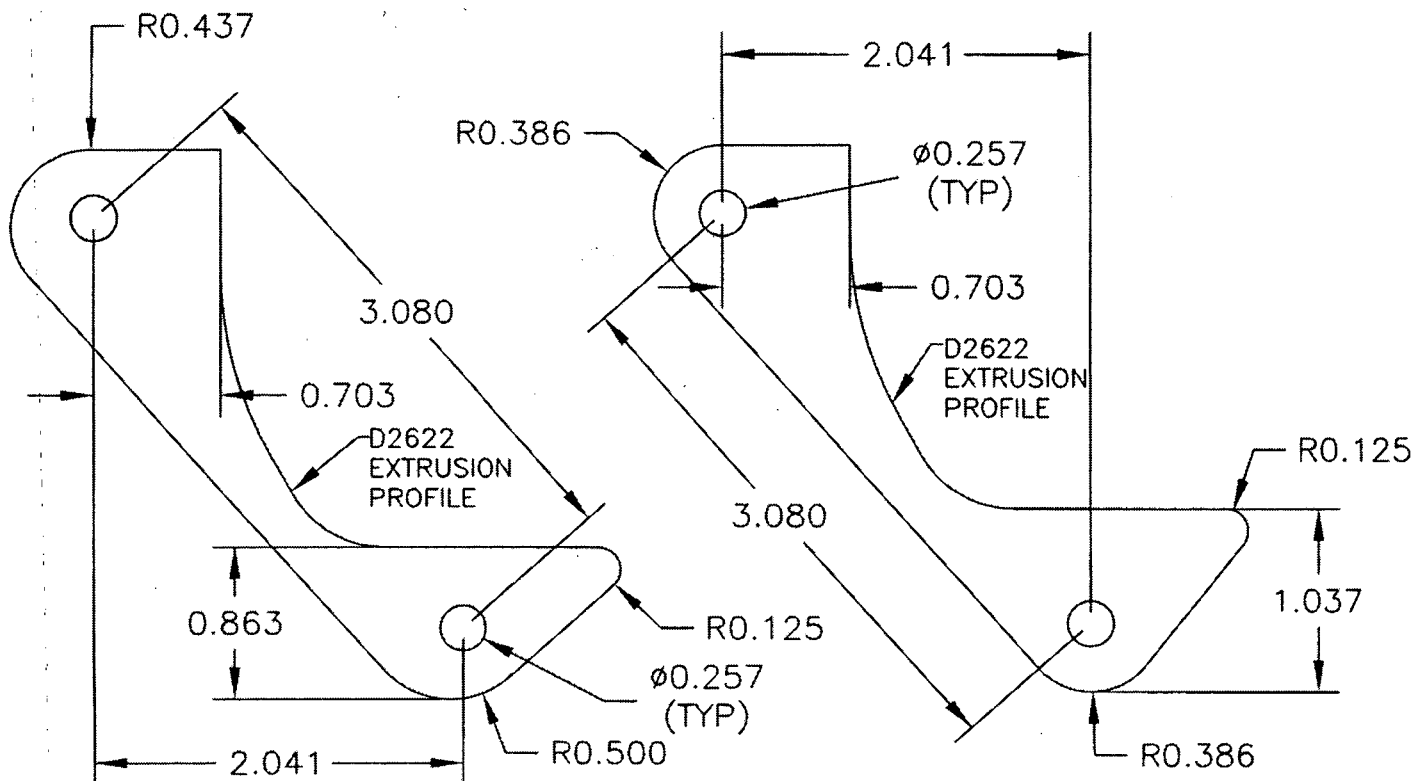
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
04	04	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
05.09.23	05.09.23	D3458	SHEET 1 OF 1
DATE	TITLE	STEP MOUNTING PLATE	
05.09.23	NEW ISSUE	1:1	



D3458-1 STEP MOUNTING PLATE

D3458-3 STEP MOUNTING PLATE

D3458-1/-3 STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

REFERENCE ONLY

RELEASED
05-11-14

